

## ABSTRACT

**(00050)** A pallet rack is characterized by a lower pallet unit and an upper pallet unit supported on the lower pallet unit. The lower pallet unit includes a lower pallet and plurality of posts extending upwardly from the lower pallet. The posts have lower portions secured to the lower pallet and have upper portions. The upper portions have longitudinal passages terminating at upper ends circumscribing entry openings into the passages. The upper pallet unit includes an upper pallet having a lower surface and a plurality of bores in the upper pallet with entry openings along the lower surface in respective longitudinal alignment with the passages. Connectors connect the upper pallet to the posts and have upper extensions respectively received in the bores of the upper pallet, lower extensions respectively received in the passages of the posts, and flanges disposed between the lower surface of the upper pallet and the upper ends of the passages.